

STANDARD STRETCH FILM E21 20µm

Description: Transparent film in rolls with cling layer inside.

Application: LLDPE stretch film to be used on semi-automatic machines. It is recommended especially for

rotating table machines.

FILM PROPERTIES:

| | | | Value | Unit | Tolerance | Method | |
|---------------------|------------|---------------------------|-------|-------|---------------|---|--|
| Thickness | | | 20 | μm | ± 1 | PLT 01 | |
| Density | | | 0,917 | g/cm³ | ± 0,003 | Theoretic | |
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| Tongilo atnonati | at hwaalr | MD | 45 | N/mm² | Minimum value | | |
| Tensile strengtl | i at break | TD | 18 | | | | |
| Yield strength | | MD | 8 | N/mm² | Minimum value | ASTM D882 | |
| | | TD | 8 | | | | |
| Elongation at break | | MD | 380 | 07 | Minimum value | | |
| | | TD | 550 | % | | | |
| Peel Cling | | | 125 | cN | ± 15% | ASTM D5458 | |
| | | | | | | | |
| Pre-stretch | Maximu | m | 160 | % | - | PLT 18 | |
| | Guarant | eed | 130 | % | - | LPI 10 | |

ROLL PROPERTIES:

| | Value | Unit | Tolerance | Method |
|------------------------|----------|------|-----------|--------|
| Width | Nominal* | mm | ± 3 | - |
| Roll weight | Nominal* | kg | ± 5% | - |
| Core internal diameter | 76 | mm | ± 1 | - |
| Roll diameter: | Nominal* | mm | ± 5 | - |

^{*} The nominal value is to be considered equal to the one specified during the order's definition.

Stocking conditions

In order to minimize an early material deterioration, we advise to stock it in a dry place away from solar light; for long-term stocking, the recommended temperature is in the $10 \div 40^{\circ}$ C range, with humidity in the $40 \div 80\%$ range. The most suitable application temperature is in the $15 \div 30^{\circ}$ C range. Moreover, the film saves its best features if it is used within six months from the production date.

Important:

The information given here above is the result of our most updated knowledge and is based on the average values collected during our productive processes. It is only offered to illustrate the main properties of the product and therefore should not constitute a guarantee of product suitability to your specific application.

Approved:

(Computer document, a signature is not required)

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